



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4149-1

Job Sheet 176516



Part No: D4149-1

Job Qty: 20 ea

Part Name: Crosstube Lug Plate, Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/25/18

Job Tracking No:

Due Date: 5/15/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 11.03.03 as per revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		5/15/18	0.00	0.00	Start Up Waterjet		SC 18/04/30
100	Waterjet	20 pcs		5/15/18	0.00	3.05	Waterjet1		SC 18/04/30
110	QC	20 pcs		5/15/18	0.00	0.00	QC2 Waterjet-3		SC 18/04/30
120	QC	20 pcs		5/15/18	0.00	0.00	QC8-4		SC 18/04/30
150	Packaging	20 pcs		5/15/18	0.00	0.00	Packaging3		SC 18/04/30
160	QC21-SA	20 Ea		5/15/18	0.00	0.00	QC21		SC 18/04/30

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	2.7100 sf (.1355 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	3	95	0

Part Specifications

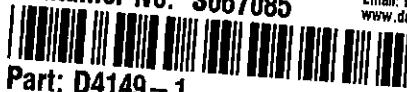
Specifications could not be found.

Plex 4/25/18 9:04 AM Dart.Gagnon.Michelle



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Container No: S067085



Part: D4149-1

Job No: 176516

Serial No/Batch: S067085

Revision:
Inspector:

Date: 04/30/18

DART AEROSPACE LTD		Work Order: 176516
Description: Aft Crossube Lug Plate		Part Number: D4149-1
Inspection Dwg: D4149	Rev: C	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.129	+0.005/-0.001	0.130	1		VSC-01	
Ø0.191	+0.005/-0.001	0.191	1		Tape	
Ø0.257	+0.006/-0.001	0.258	1			
Ø0.38	+0.006/-0.001	0.379	1			
0.380	+/-0.010	0.382	1			
0.469	+/-0.010	0.470	1			
0.310	+/-0.010	0.312	1			
0.750	+/-0.010	0.751	1			
3.25	+/-0.030	3.25	1			
0.65	+/-0.030	0.65	1			
0.63	+/-0.030	0.63	1			
5.46	+/-0.030	5.467	1			
3.80	+/-0.030	3.803	1			
2.13	+/-0.030	2.132	1			
1.313	+/-0.010	1.315	1			
0.625	+/-0.010	0.628	1			
0.375	+/-0.010	0.378	1			
1.175	+/-0.010	1.176	1			
0.752	+/-0.010	0.755	1			
1.588	+/-0.010	1.589	1			
1.587	+/-0.010	1.589	1			
11.15	+/-0.030	11.15	1			
0.750	+/-0.010	0.752	1			
1.55	+/-0.030	1.55	1			
1.12	+/-0.030	1.12	1			
8.42	+/-0.030	8.42	1			
2.70	+/-0.030	2.70	1			
0.125	+/-0.010	0.125	1			
Ø0.252	+0.003/-0.000	0.252	1			

Measured by: SC	Audited by: RB	Preliminary Approval:
Date: 18/04/30	Date: MAY 08 2018	Date:

Rev	Date	Change	Revised by	Approved
A	10.08.04	New Issue	KJ	
B	12.02.01	Dimensions updated per Dwg Rev C	KJ	